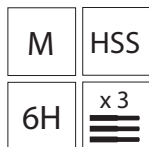


Ref.

865



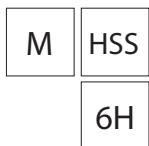
1/3 rough



2/3 split



3/3 end



867



827

Rectified Taps & HSS GUN Taps

Applications

Ref 865 : Set of ground HSS hand taps for blind or through taps in alloyed or unalloyed steels.

Taps are made in three stages using an adjustable tap wrench : rough/intermediate/finishing.

Ref 867 : The GUN tap grants full through tapping in one step.

	Ø drilling	Ø x Pas	Lu	Lt	Ref.	Gencod	Qt.	Pack
3 rectified HSS Taps set								
	2,5	M3 x 0,50	11	40	865D03	3336600013056	1	X
	3,3	M4 x 0,70	13	45	865D04	3336600013063	1	X
	4,2	M5 x 0,80	16	50	865D05	3336600013070	1	X
	5	M6 x 1	19	50	865D06	3336600013087	1	X
	6	M7 x 1	19	50	865D07	3336600020276	1	X
	6,8	M8 x 1,25	22	56	865D08	3336600013094	1	X
	8,5	M10 x 1,50	24	70	865D10	3336600013100	1	X
	10,2	M12 x 1,75	29	75	865D12	3336600020290	1	X
	12	M14 x 2	30	80	865D14	3336600020306	1	X
	14	M16 x 2	32	80	865D16	3336600020313	1	X
	15,5	M18 x 2,50	40	95	865D18	3336600020320	1	X
GUN HSS Taps								
	2,5	M3 x 0,50	11	56	867D03	3336600020368	1	I
	3,3	M4 x 0,70	13	63	867D04	3336600020375	1	I
	4,2	M5 x 0,80	16	70	867D05	3336600020382	1	I
	5	M6 x 1	19	80	867D06	3336600020399	1	I
	6,8	M8 x 1,25	22	90	867D08	3336600020405	1	I
	8,5	M10 x 1,50	24	100	867D10	3336600020412	1	I
	10,2	M12 x 1,75	29	110	867D12	3336600020429	1	I
	12	M14 x 2	30	110	867D14	3336600020436	1	I
	14	M16 x 2	34	110	867D16	3336600020443	1	I
					Adjustable tap wrench			
	N°1	M3 à 10			82701	3336600020580	1	E
	N°2	M4 à 14			82702	3336600020597	1	E
	N°3	M5 à 18			82703	3336600068667	1	E

Die

Applications

With the help of the die holder, it may be used to make or restore an external thread.

	Ø x Pas	H	Ø	Ref.	Gencod	Qt.	Pack
 Plastic box European hole Color label	Cage Ø 25,4						
	M3 x 0,50	9	25,4	825D03	3336600020450	1	R
	M4 x 0,70	9	25,4	825D04	3336600020467	1	R
	M5 x 0,80	9	25,4	825D05	3336600020474	1	R
	M6 x 1	9	25,4	825D06	3336600020481	1	R
	M8 x 1,25	9	25,4	825D08	3336600020498	1	R
	M10 x 1,50	9	25,4	825D10	3336600020504	1	R
 Plastic pouch Round metal eyelet Color label or silkscreen printing	Cage Ø 38,1						
	M8 x 1,25	13	38,1	826D08	3336600020511	1	R
	M10 x 1,5	13	38,1	826D10	3336600020528	1	R
	M12 x 1,75	13	38,1	826D12	3336600020535	1	R
	M14 x 2	13	38,1	826D14	3336600020542	1	R
	M16 x 2	13	38,1	826D16	3336600020559	1	R
	M18 x 2,5	13	38,1	826D18	3336600020566	1	R
	M20 x 2,5	13	38,1	826D20	3336600020573	1	R
	Die holder						
	Cage 25,4			829D25.4	3336600020603	1	E
	Cage 38,1			829D38.1	3336600020610	1	E



078E



076E

SETS
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